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位置 Position	电流极性 Current Polarity	规格 (mm) Specification
OH	DCEP	2.6~5.0
OH	AC/DCEP	3.2~5.0
OH	AC/DCEP	3.2~5.0
OH	AC/DCEP	2.6~5.0
OH	AC/DCEP	2.6~5.0
OH	AC/DCEP	3,2,4,0
OH	AC/DCEP	3,2,4,0
OH	DCEP	3,2,4,0
	DCEP	2.0,2.4,3,2,4,0
	DCEP	3,2,4,0
	DCEP	2.4,3,2,4,0
	DCEP	2.4,3,2,4,0,5,0
	DCEP	2.4,3,2,4,0,5,0
	DCEP	2.4,3,2,4,0,5,0
	AC/DCEP	2.4,3,2,4,0,5,0
	AC/DCEP	2.4,3,2,4,0
	DCEP	2.4,3,2,4,0,5,0
	AC/DCEP	2.4,3,2,4,0,5,0
	DCEP	2.4,3,2,4,0



流极性 urrent olarity	规格 (mm Specification) ion
CEP	0.8,0.9,1.0,1.2
CEP	1.0,1.2,1.6
EN	1.2,1.6,2.0,2.4
EN	1.6,2.0,2.4,3.2
EP	1.0,1.2,3.2
EN	1.6,2.0,2.4
EN	2.0,2.4,3.2
EP	1.2,1.4,1.6
EP	1.0,1.2,1.4,1.6
EP	1.6, 1.2, 1.4
EP	1.6
EP	1.2, 1.4
EP	1.6
EP	1.2, 1.6
EP	1.2, 1.6
EP	1.2, 1.6
EP	1.2
EP	1.2, 1.4, 1.6
EP	1.1, 1.2, 1.6
EP	1.2
EP	1.2, 1.4, 1.6
EP	1.2

V-308L/ TFS-300

, MIG-308L, TGS-30

8L,



position welding;
position welding;
welding;

Electrode Positive
Electrode Negative

